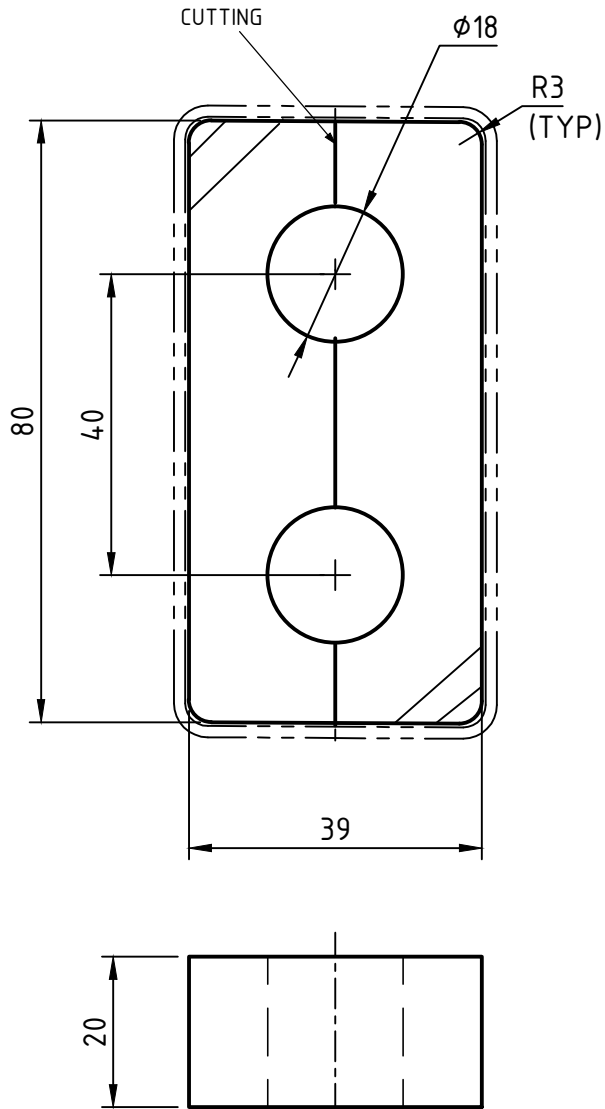


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N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
GRADE No.		
VALUE		
SYMBOL		

SURFACE
ROUGHNESS

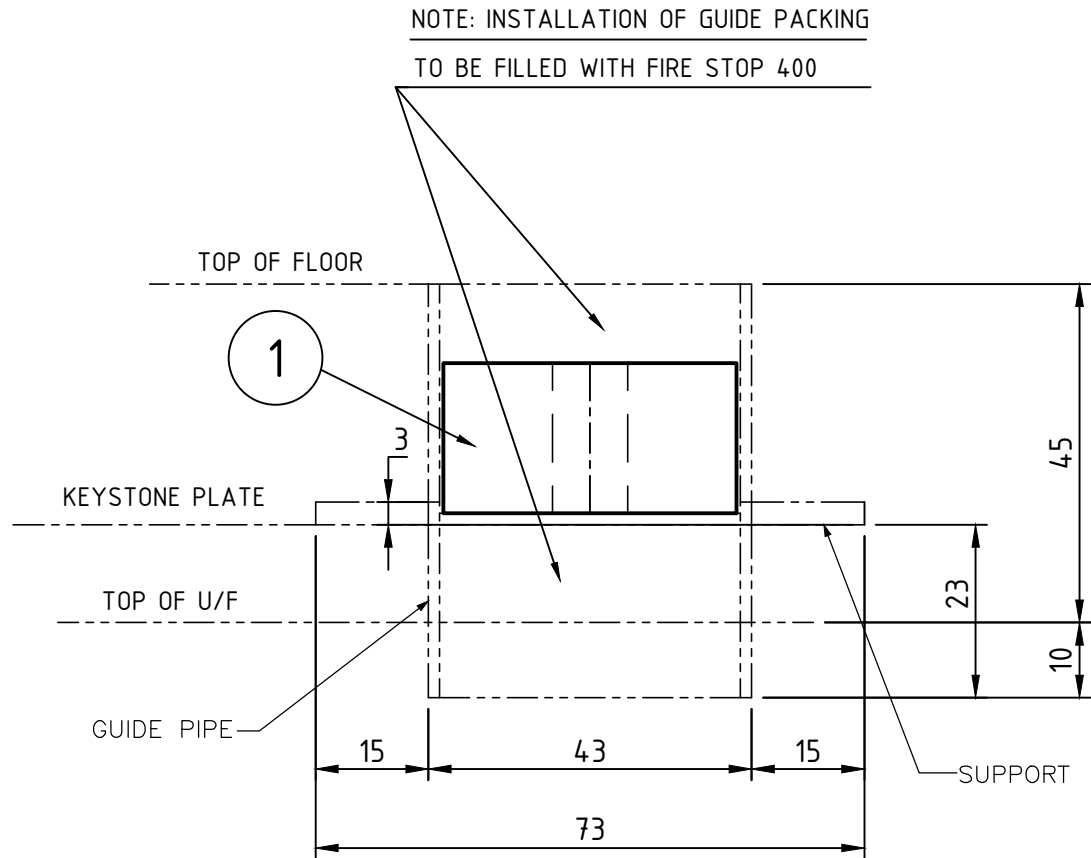


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NOTE:-

- 1) ALL TECHNICAL REQUIREMENTS SHALL BE CONFIRMED TO EN45545 HL-3
- 2) SPECIFICATION : EPDM,COLOUR:BLACK,Hs:60-80 (SHORE A)

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315–1000	1000–2000	2000–4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



1		1SET						GUIDE PACKING				EPDM,COLOUR:BLACK,Hs:60-80							
SL.No.		QTY		PART / STOCK No.				DESCRIPTION				SIZE		COMPANY STD./I.S		Wt. (Kg)			
														MATERIAL					
								PRODUCT		MUMBAI METRO CAR L2 & L7									
								REF DRG											
								MATERIAL		EPDM									
								HEAT TREAT.						APPD		MS			
								SURFACE TREAT.						REVD		GD			
								TITLE		GUIDE PACKING (18AX18A)				CHKD		SK			
														DRWN		MR			
														SCALE				SHEET	
		ECN 52510117		DATE 29/01/2020		BY MR		CHKD SK		APPD MS		NTS				1 OF 1		-	
1		NOTE UPDATED																	
ALT.NO.		ECN NO/CHANGES		DATE		BY		CHKD		APPD		DRG No.				ALT			
												BEML LIMITED				525-60233			